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D2461-0870
Job Sheet 183598



Part No: D2461-0870

Job Qty: 10 ea

Part Name: Neoprene "D" Seal-87"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP B 99.03.29 Re-format DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		9/28/18	0.00	0.00	Start Up Small Fab		DAS 58 18/9/18
100	Small Fab	10 pcs		9/28/18	0.00	0.53	Small Fab		9-89 68
110	QC	10 pcs		9/28/18	0.00	0.00	QC5		SEP 24 2018 68
120	Packaging	10 pcs		9/28/18	0.00	0.00	Packaging3		SEP 24 2018 9-89
130	QC21-SA	10 Ea		9/28/18	0.00	0.00	QC21		40518029

Part Op
Descriptions: 100 - Cut to 87"

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2461	Neoprene 'D' Seal (\$Per Foot)	72.5000 ft (7.25 ea)	90-Start up Operation	5016451

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2461	73	556	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Approved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																											
Date :		Lot/TV Effective :		MRB (QSI042) Approval																																																																									
Descr: _____ Container No: S112740 Part: D2461 - 0870 Job No: 183598 Serial No/Batch: S112740 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/24/18		Completed By		Lead hand / Supervisor Approval Verification																																																																									
		QC / QA Coordinator Approval																																																																											
		Root <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Environment ☐</td> <td style="width:15%;"></td> <td style="width:15%;">Operation ☐</td> <td style="width:15%;"></td> <td style="width:15%;">Centre line ☐</td> <td style="width:15%;"></td> </tr> <tr> <td>Design ☐</td> <td></td> <td>Offset/Setup ☐</td> <td></td> <td>Cracks ☐</td> <td></td> </tr> <tr> <td>Doc/Data ☐</td> <td></td> <td>Supplier ☐</td> <td></td> <td>Crimp/Kink/Ripple/Wave ☐</td> <td></td> </tr> <tr> <td>Equip/Tooling ☐</td> <td></td> <td>Training ☐</td> <td></td> <td>Cuffs ☐</td> <td></td> </tr> <tr> <td>Handling/Pre ☐</td> <td></td> <td>Use for Testing ☐</td> <td></td> <td>Crushing ☐</td> <td></td> </tr> <tr> <td>Material ☐</td> <td></td> <td>Poor Information ☐</td> <td></td> <td>Heat Treat ☐</td> <td></td> </tr> <tr> <td>Internal Transport ☐</td> <td></td> <td>Rushing ☐</td> <td></td> <td>Wave/Twist in Tube ☐</td> <td></td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td></td> <td>Product Improvement ☐</td> <td></td> <td>Marks/Chatter ☐</td> <td></td> </tr> <tr> <td>LOA ☐</td> <td></td> <td>Process Improvement ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Substation ☐</td> <td></td> <td>Manufacturing Process ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Past Expiry Date ☐</td> <td></td> <td>Past Due ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td></td> <td></td> <td></td> <td>OTHER :</td> <td></td> </tr> </table>		Environment ☐		Operation ☐		Centre line ☐		Design ☐		Offset/Setup ☐		Cracks ☐		Doc/Data ☐		Supplier ☐		Crimp/Kink/Ripple/Wave ☐		Equip/Tooling ☐		Training ☐		Cuffs ☐		Handling/Pre ☐		Use for Testing ☐		Crushing ☐		Material ☐		Poor Information ☐		Heat Treat ☐		Internal Transport ☐		Rushing ☐		Wave/Twist in Tube ☐		Tribal Knowledge ☐		Product Improvement ☐		Marks/Chatter ☐		LOA ☐		Process Improvement ☐				Substation ☐		Manufacturing Process ☐				Past Expiry Date ☐		Past Due ☐				Misidentified ☐				OTHER :		<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%;"> Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width:50%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>	
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